

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

MPP

Date: 08.01.11	Job No.: 00056	ADR Yes/No: Y	ADR Date: 07.12.03	ECN #: 1108
Product No.: D205-596-XXX	/D205-594	Created By:	Approved By:	
Product Name: EXTENDED HEIGHT CROSSTUBE		Checked By: PHT	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LLJ	
Production Engineering Coord	Y	EC/DD	
Director Quality Assurance	N		
Customer Order Processing	N		

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	DS	
Marketing	N		

**Reason for Change:**

SUPPORTS ON D205-596-101/-103/-105/-107 CROSSTUBE ARE NOW MAGNOBONDED; REVISED CLAMP LENGTH ON DS1 9396

**Documents Affected:**

RELEASE D205-596-101/-103/-105/-107 AND DS1 9396 ALL AT REV. B

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	MB		07.12.11
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	DSI 9396 REV. B REPLACES DS1 9396 REV. A	08.01.16
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.01.16
4	Update Grey Project Binder	Y	KJ/MB		08.01.16
5	Move Electronic Files	Y	KJ		08.01.16
6	Update Master Document List (MDL)	Y	MB		08.01.04
7	Update Document Record (DR)	Y	- MB -		08.01.04
8	Create/Update Change-Record Form	N	KJ	-101/-103/-105/-107 XTUBES ARE @ CHG 002	DS1 9396 REV. B
9	Create/Update PPP's	N	KJ	AS REQUIRED	ECN 1075
10	Update Controlled PDF Files	Y	KJ		08.01.16
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	Y	KJ/LL	REPLACE DS1 9396 REV. A WITH DS1 9396 REV. B	08.01.16
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

**REFERENCE ONLY**

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Cost IPP/BOM	Y	EC/DD	UPDATE ESTIMATES/BOM AS REQUIRED.	
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL	SEE NOTE 2 BELOW.	08.01.16
28	Update Paperwork Kits in Stock	Y	LL	REPLACE DS1 9396 REV. A WITH DS1 9396 REV. B	08.01.16
29	Create/Update MPP				
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

**Description / Action:**

- 1) RELEASE D205-596-101/-103/-105/-107 REV. B AND DS1 9396 REV. B AS OUTLINED ABOVE.
- 2) INSTALL SUPPORTS ON CROSSTUBES IN PRODUCTION I.A.W. D205-596-101/-103/-105/-107 REV. B OR DS1 9396 REV. B. AND REWORK CROSSTUBE AT CHG 001 I.A.W. DS1 9396 REV. B.

D205-596-101 (3 IN STOCK), D205-596-103 (4 IN STOCK), D205-596-105 (2 IN STOCK, B36470, B36471)

D205-596-107 (1 IN STOCK, 2 IN PROD, B36470, B36471)